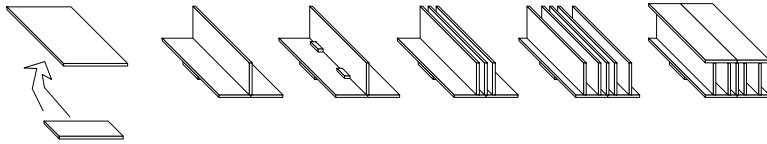
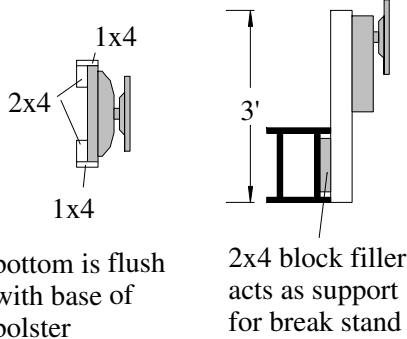


### CONSTRUCTION OF CONTAINER BOLSTER



### BRAKE STAND



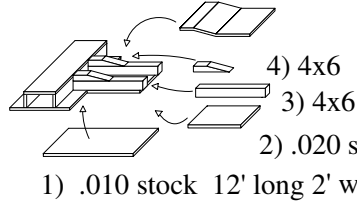
on prototype cars the brake stand is connected to the bolster with a curved piece of metal



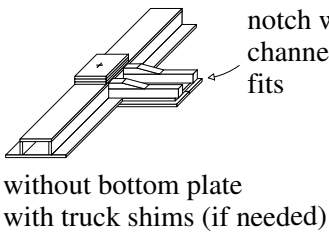
bottom is flush with base of bolster

### TRUCK BOLSTER

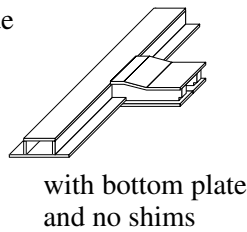
5) .010 stock 2' wide, bent & cut to fit



Install parts 2,3,4 2" in from the edge of the top plate (1)

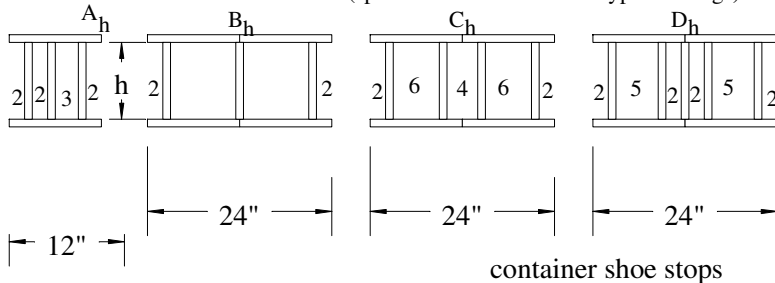


notch where side channel flange fits



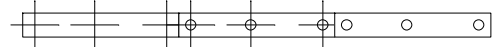
### BOLSTER TYPES

h= height between top & bottom plate (specified in individual car type drawings)

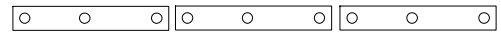


### BRAKE LEVER

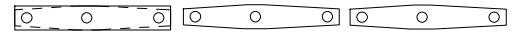
on a piece of 1x6 stock : mark the length of the brake arms and the location of the holes then drill out the holes (#76 bit)



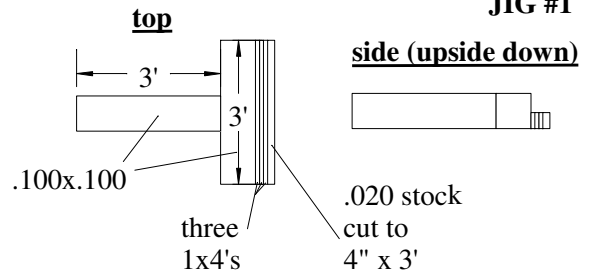
cut the brake arms apart



cut angles into sides



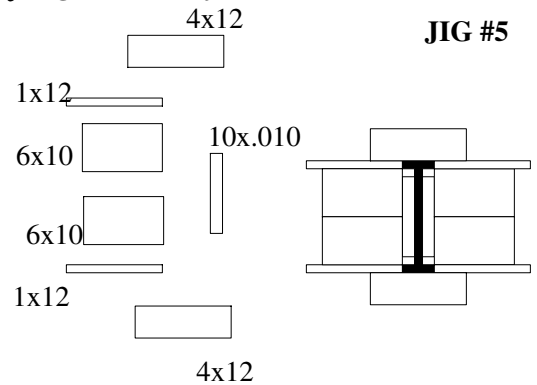
### JIG #1



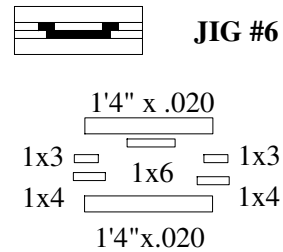
assemble upside down so the top surface is flat

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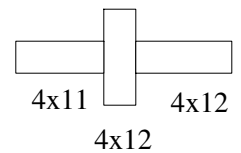
### JIG #5



### JIG #6

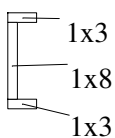


### JIG #4

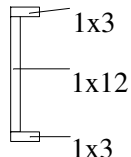


### STRUCTURAL MEMBERS

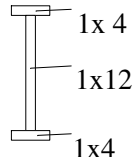
side channel for type A car



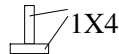
side channel for type B,C,D car



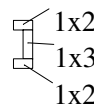
side channel for type E car



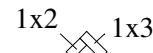
diagonal cross brace



intermediate ribs



container shoe stops



air line supports

